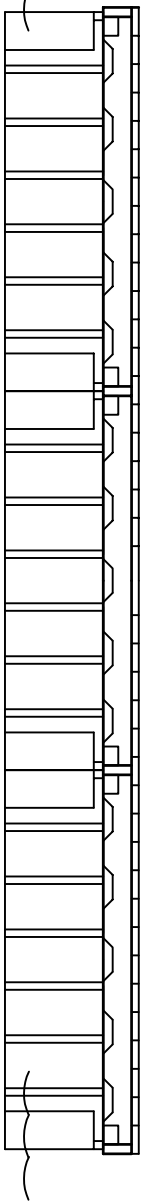


PLAN VIEW



SECTION AA

MARINE DOCK SYSTEMS
FLOTATION MODULE
FLO1200-190
6 REQD.

FOR ADDITIONAL ASSEMBLY
DETAILS, REFER TO THE
FOLLOWING DRAWINGS.
FLOAT AND DECK - A4-1503
BUFFER ASSEM - A4-740

FASTENERS REQUIRED.

| PART No. | ITEM | QTY. REQD. |
|----------|------------------|------------|
| 737 | 3/8" BOLTx3-1/2" | 24 |
| 797 | 3/8" BOLTx4" | 6 |
| 742 | 3/8" BOLTx4-1/2" | 18 |
| 372 | 1" WASHER | 24 |
| 296 | 1 1/2" WASHER | 72 |
| 371 | 3/8" NYLOC NUT | 48 |
| 729 | DECK SCREW | 252 |
| 731 | BUFFER SCREW | 23 |

NOTE-ALL FRAME IS FULLY WELDED ALUMINIUM WITH A NOMINAL FILLET RADIUS OF 5mm.
-EXTRUSIONS ARE OF GRADE 6063-T5 OR EQUIVALENT. FILLER ALLOY IS 5356
-ALL TIMBER IS TO BE TREATED WITH A SUITABLE PRESERVATIVE. (DECKING OIL, ETC)
-ALL FASTENERS ARE CORROSION RESISTANT STAINLESS STEEL.
-ALL EXPOSED BOLTS ARE TO BE RECESSED INTO THE TIMBER BY COUNTER BORING.
-ALL BOLT THREADS ARE TO BE TREATED WITH ANTI-SIEZE OR EQUIVALENT LUBRICATING COMPOUND PRIOR TO FASTENING.
-THIS DRAWING IS FOR A PONTOON OF TYPICAL DESIGN. ENGINEERING EVALUATION SHOULD BE PERFORMED FOR THE PONTOONS SUITABILITY FOR EACH PARTICULAR INSTALLATION.

MARINE DOCK SYSTEMS
PTY LTD

6.0mx3.0m PONTOON
6x 1200L FLOATS

PONTOON-1584



| | | |
|-------|---------|----------------|
| SCALE | N.T.S. | DRAWING No. |
| DRAWN | J.P.M | A4-1584 |
| DATE | 19,6,98 | REV D |